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Thermodynamic Excess Property Measurements for Acetonitrile-Benzene-n-Heptane System at 45 "C

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Vapor-liquid equilibrium, excess enthalpy, and excess volume data for the acetonitrile-benzene-n-heptane system at 45'C are reported. The vapor-liquid equilibrium measurements cover the three binaries, the ternary solubility envelope, and the miscible ternary region. A static equilibrium cell was used, and the phase compositions were obtained by gas-liquid chromatography. The excess enthalpy and excess volume measurements cover only the binaries. A Tronac isothermal titration calorimeter was used for the enthalpy measurements. Glass dilatometers were used to measure the excess volume directly.

The development of suitable equations for correlating the thermodynamic properties of partially miscible multicomponent systems has been hampered by a lack of experimental data. Consequently, a long-range program is under way to supply the needed data for a number of partially miscible ternary systems. To date, binary and ternary vapor-liquid equilibrium data have been reported for the sulfur dioxide-pentane-benzene system at -17.8 °C (1) .

Data have now been measured for the partially miscible acetonitrile-benzene-n-heptane system at **45°C.** Included are vapor-liquid equilibrium (G^E) data for the three binary mixtures and for 51 points in the ternary region. Eighteen of the ternary points are vapor-liquid-liquid equilibria that produce nine tis lines. Excess enthalpy (H^E) and excess volume (V^E) data are also presented for the three binary mixtures. The new binary data compare favorably with literature data on the same systems, and the binary and ternary vapor-liquid equilibrium data

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are thermodynamically consistent. Mutual thermodynamic consistency of *GE* and *HE* data has also been tested with the Gibbs-Helmholtz equation.

EXPERIMENTAL

The acetonitrile and benzene were obtained from Fisher Scientific Co. and the n-heptane from Phillips Petroleum Co. Analysis by gas-liquid chromatography showed the following ratios of impurity areas to total summed areas of the chromatograms: acetonitrile, 0.1% , benzene, 0.04% ; n-heptane, 0.11% . Hence, all three compounds were used as received without further purification.

Vapor-Liquid Equilibrium. Figure 1 shows the equipment for the vapor-liquid and the vapor-liquid-liquid equilibrium measurements. The static equilibrium cell has been described previously *(1).* The water bath was maintained at 45°C by a Haake Unitherm Controller, Model A, sensitive to 0.01° C. Absolute bath temperature was measured with a NBS calibrated thermometer having l/lO°C divisions. Tempera-

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Figure 1. Schematic diagram of **static equilibrium cell and accessories**

ture fluctuations, monitored with a differential thermometer, were no greater than 0.02"C. If all measurement and control errors were present and in the same direction, the maximum absolute error in cell temperature would have been no more than 0.06° C.

Pressure was measured in an open-ended mercury manometer, 1.3 cm in i.d., connected to the equilibrium cell by a heated stainless steel tube. Mercury levels were read to ± 0.05 mm with a Gaertner M911 cathetometer, barometric pressure was measured with a Princo Standard Mercurial Barometer, and all measurements were converted to standard gravity and 0°C. The estimated overall maximum uncertainty was 0.5 mm Hg, arising from two cathetometer readings $(\pm 0.05 \text{ mm})$ each), possible meniscus deformations $(\pm 0.1 \text{ mm} \text{ each})$, a monometer temperature gradient $(\pm 0.1 \text{ mm})$, and a barometer error $(\pm 0.1 \text{ mm})$.

In a typical run, the degassed liquids were added to the cell and stirred with magnetically driven paddles until equilibrium had been attained. After pressure measurement, vapor samples amounting to no more than 1% of the total vapor in the cell were drawn into the sampling valve. The latter was located in an air chamber held at 150° C to minimize adsorption losses. Then the liquid samples were captured by retracting the pistons into the position shown by the upper piston in Figure 1. The samples were displaced with mercury from the annular space in the sampling cylinders into a liquid sampling valve.

Both liquid and vapor compositions were determined in triplicate using a Perkin-Elmer **820** gas chromatograph with a thermal conductivity detector. Peak areas were measured with a Leeds-Northrup recorder having a Disc integrator. Complete separation of the three peaks was achieved on two $\frac{1}{s}$ -in. columns connected in series-the first was **2** ft long and was packed with benzoquinoline **(15%)** on Chromosorb G; the second was **4** ft long and was packed with didecylphthalate **(15%)** on Chromosorb G. Matching sets of columns were used on the reference and sensing sides of the chromatograph. Compositions were calculated by a relative response factor technique which takes into account response factor variations due to changing ambient conditions *(18).*

Excess Enthalpy (Heat of Mixing). Excess enthalpies for each of the three binaries were measured in an isothermal titration calorimeter (Tronac, Inc.) similar to the one described by Christensen et al. *(7).* The instrument had an injection mechanism mounted inside a bath maintained within ± 0.001 °C. A piston driven by a synchronous motor injected the titrant at a constant rate through a tube into an "open" 41 cc reaction vessel equipped with a Peltier cooler that withdrew heat at a constant rate. During the titration, a constant temperature was maintained by a variable-input heater controlled

by a thermistor and an electronic circuit which measured differential heat input. Temperature changes ranging up to *0.05"C* occurred in the reaction vessel at the start of injection and lasted about **l/30 of** the total injection time; thereafter, the temperature was controlled within $\pm 0.002^{\circ}$ C.

The instrument printed out the results at time intervals that were selected to produce an almost continuous *HE* curve. The two halves of each curve were obtained in two separate runs, and the titrations were run to make the two branches overlap in the middle. When the instrument functions properly and the vaporization corrections are correct, the two branches coincide with each other in the overlap region.

Corrections were made for vaporization and condensation effects by assuming that the vapor was always in equilibrium with the liquid. The vaporization correction for an entire run was always less than 1% of the H^E value at the midpoint. However, the potentiometers in the calibration circuits were sensitive to small changes in room temperature, and there were excessive fluctuations in line voltage. Consequently, the instrument did not perform as expected, and the estimated errors of $\pm 2\%$ for the miscible systems and $\pm 5\%$ for the partially miscible systems are higher than normal. A complete description and error analysis of the instrument is available (10) and will be published soon.

Excess Volume (Volume of Mixing). Excess volume data were obtained with dilatometers such as the one shown in Figure **2.** In a typical run, the cell was filled with clean, degassed mercury, and then weighed amounts of liquids *A* and *B* were injected into the two tips by a syringe with a long Teflon needle. If necessary, additional mercury was added to raise the level to a convenient point in the capillary at the bath temperature. The distance of the mercury surface from a mark was measured with a cathetometer before and after mixing, and the change in level was used to calculate V^E in cc/mol. Enough cells were used to cover the entire composition range in each run.

A detailed analysis of the errors involved in these measurements is available (19) and will be published soon. The errors arising from equipment limitations were estimated as : capillary calibrations $(\pm 0.4\%)$, temperature variations (equivalent to **0.02** cc/mol), mercury height measurements (0.05 mm for each of four measurements), compressibility of liquid and cell (0.3%), specific volume of mercury displaced as it changes from the cell temperature to the temperature in the stem (maximum of 0.4% in V^E). Additively, these errors were estimated to be 0.006 cc/mol for acetonitrile-benzene, 0.009 cc/mol for acetonitrile-n-heptane, and 0.010 cc/mol for benzene-n-heptane. The RMSD values obtained when a polyno-

Figure 2. are mixed Dilatometer cell as it appears before *A* **and** *B*

mial was fitted to the various sets of data were well within these estimates.

DATA REDUCTION

The vapor-liquid equilibrium data were reduced to activity coefficients (γ_i) with the rigorous thermodynamic equation:

$$
\gamma_i = \frac{y_i P}{x_i P_i'} \frac{\hat{\phi}_{i,P}}{\phi_{i,P_i'}} \exp\left[\frac{(P_i' - P)V^L}{RT}\right]
$$
(1)

The standard state was the pure liquid i at the temperature and pressure of the system.

The vapor pressures (P_i') , obtained from a smoothing of literature data, were: **0.2749** atm for acetonitrile *(15),* **0.2939** atm for benzene *(I?'),* and **0.1501** atm for n-heptane *(24).*

The vapor pure component and mixture fugacity coefficients, represented in Equation 1 by ϕ_{i,P_i} and $\hat{\phi}_{i,P_j}$ respectively, were approximated with the virial equation of state truncated after the second term, which should be accurate for this low-pressure system. Second virial coefficients for the mixture were related to the pair coefficients by *(21)*

$$
B = \sum_{i} \sum_{j} y_i y_j B_{ij} \tag{2}
$$

The pair coefficients used in the data reduction were as follows:
\n
$$
B_{11} = -4797
$$
 $B_{22} = -1298$ $B_{33} = -2345$
\n $B_{12} = -1167$ $B_{13} = -1639$ $B_{23} = -1765$

The cross-coefficients were estimated with the O'Connell-Prausnitz correlation (12), but are not expected to be very accurate for the mixtures containing acetonitrile. The vapor molar volume was calculated from:

$$
\frac{PV}{RT} = 1 + \frac{B}{V} \tag{3}
$$

The pure component fugacity coefficients were obtained from :

$$
\ln \phi_{i.P_i'} = -\ln Z_i + \frac{2B_{ii}}{V_i} \tag{4}
$$

where the compressibility factor was given by:

$$
Z = PV/RT \tag{5}
$$

The mixture fugacity coefficients were obtained from :

$$
\ln \hat{\phi}_{i,P} = -\ln Z + \frac{2}{V} \sum_{j} y_j B_{ij} \tag{6}
$$

The excess Gibbs free energy was calculated from the activity coefficients using:

$$
G^E = RT \sum_i x_i \ln \gamma_i \tag{7}
$$

The data were tested for thermodynamic consistency by plotting $\ln \gamma_1/\gamma_2$ vs. x_1 . According to the Gibbs-Duhem equation, the ratio of areas above and below the curve should be unity because the volume correction term was negligible.

The maximum expected errors in activity coefficients (γ_i) and in *GE* due to equipment limitations are given in Tables I and 11, respectively. They are based on maximum possible errors in x, y, P , and t due to equipment inaccuracy.

RESULTS AND DISCUSSION

Binary Vapor-Liquid Equilibrium Data. The vaporliquid equilibrium data at 45°C are given in Table III. (The tabulation of activity coefficients and excess free energy values has been deposited with the ACS Microfilm Deposi-

Table 1. Maximum Percentage Error in Activity Coefficients Due to Equipment Limitations

System	Liquid concentration of lower numbered component							
	γ					0.05 0.10 0.20 0.50 0.80 0.90 0.95		
$\rm Acetonitrile[1]-$	γ_1	5.2	2.9	1.8	1.7			1.1
benzene[2]	γ_2	1.0	1.0	1.0		$1.4 \quad 1.8$	2.8	4.9
$\rm Acetonitrile[1]-$	γ_1	4.2	2.4	Region of partial 1.1				
n -heptane[3]	γ_3	1.8	1.9	miscibility 4.8				
Benzene[2]–	γ_2	5.2	2.9	1.9	1.7	1.1		1.0
n -heptane[3]	γ_3	1.7	1.6	1.6	2.4 2.7		4.8	8.1

Table II. Maximum Error (ACal/Mol) in *GE* **Values Due to Equipment Limitations**

Table 111. Binary Vapor-Liquid Equilibrium Data at 45°C

tory Service.) The Gibbs-Duhem consistency test area ratio (smaller area to larger area regardless of sign) is **0.98** for the acetonitrile **[l**]-benzene [2] system. Except for the points at $x_1 = 0.5680$ and $x_1 = 0.9833$, the data fall within the bounds of maximum experimental error owing to equipment limitations. Furthermore, the data compare favorably with those by Brown and Smith (6) at the same temperature. There is an azeotrope in the system which falls at about $x_1 = 0.463$ at 45° C.

The consistency test area ratio for the benzene [2]-n-heptane-

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Figure 3. Experimental and adjusted activity coefficients for acetonitrile-n-heptane binary at 45°C

Dashed lines enclose possible error band due to equipment limitations

Figure 4. Comparison of experimental and adjusted *GE* **values for acetonitrile-n-heptane binary at 45°C with data of Werner and Schuberth at 20°C**

Dashed lines enclose possible error band due to equipment limitations 0
 1 20° C (23). ● 45° C (this work). — 45° C (adjusted data)

<u>→ 20° C (23).</u> ● 45° C (this work). — 45° C (adjusted data)

[3] data is 0.99. The azeotrope falls at about $x_2 = 0.965$ at 45°C.

The partially miscible acetonitrile $[1]-n$ -heptane $[3]$ mixture forms a heterogeneous azeotrope. At 45"C, the liquid-phase compositions are $x_1 = 0.1016$ and $x_1 = 0.9372$, with a corresponding vapor composition of $y_1 = 0.6546$. The "adjusted" data" tabulated for this system were obtained by calculating thermodynamically consistent vapor compositions from experimental *x-P-t* data. The procedure was described by Van Ness *(21)* and programmed by Cunningham (8). Figure 3 shows both the experimental and "adjusted" activity coefficients, illustrating the thermodynamic consistency of the experimental data. Figure 4 presents a similar comparison for the *GE* values and also shows how the new data compare with the data of Werner and Schuberth at 20°C (23).

Ternary Vapor-Liquid Equilibrium Data. The ternary vapor-liquid and vapor-liquid-liquid equilibrium data for

the acetonitrile **[l]-benzene[2]-n-heptane[3]** system at 45" C are given in Table IV (full table deposited with ACS Microfilm Depository Service includes γ and G^E values). The data point numbers are denoted by N. Points 1-18 are along the solubility envelope, and the connected points (such as **1-2** and 3-4) have identical vapor compositions because the vapor was measured in equilibrium with two liquid phases. The liquid compositions are the tie lines for the binodal curve.

Figure 5 shows the tie-line data plotted on both Hand and Othmer-Tobias coordinates. Since the data do not exhibit much scatter from straight lines, they are judged acceptable on an empirical basis.

An extrapolation to the plait point by the method of Treybal (20) gives the location of the plait point as $x_1 = 0.509$, $x_2 =$ 0.185, and $x_3 = 0.306$.

Most of the data in the miscible ternary region were taken by adding a third component in increments to an original binary mixture to maintain a constant ratio of the two initial com-

Figure 5. Tie-line data plotted on both hand and Othmer-Tobias coordinates

ponents. **The** thermodynamic consistency of most of the ternary data, except for the points along the solubility envelope, was tested directly using the equation:

$$
\int_{x_k=0}^{x_k} \left(\ln \frac{\gamma_k^{r+1}}{\gamma_i \gamma_j^{r}} \right) dx_i - \left(\frac{G_E}{RT} \right)_{x_k=0} + \left(\frac{G_E}{RT} \right)_{x_k} = 0 \qquad (8)
$$

which has been derived elsewhere (13). The integration is performed at constant ratio *(T)* of components *i* and *j.* All of the data thus analyzed were consistent, except for points 26, **33,** and 35 in Table IV.

Binary *HE* **Data.** Over **100** *HE* points were obtained on each miscible binary; representative data are given in

Figure 6. Comparison of **midpoint** *HE* **values at various temperatures for benzene-n-heptane system**

0 **(22). A (2).** *0 (I 1). 0* **This work**

Table V where some points were selected specifically to show any discrepancy in the overlap region. The complete tables are available elsewhere (13) .

The acetonitrile^[1]-benzene^[2] data fall slightly lower than data by Brown and Fock **(5)** and slightly higher than data by Prausnitz and Anderson (14) . The two branches of the H^E curve differ by 1.4 cal at $x_1 = 0.6431$. This discrepancy is believed due to a variation in calibration factor between runs.

The benzene^{[2]-n-heptane^[3] H^E curves also had a discon-} tinuity of 1.4 cal at $x_2 = 0.6434$. These data are in general agreement with the data at **25"** and **50°C** by Lundberg *(ll),* and at **20°C** by Brown *(2),* as shown in Figure **6.** However, the data by Vilcu and Stanciu *(29)* do not show the same trend with temperature.

The acetonitrile $[1]-n$ -heptane $[3]$ data showed abrupt changes in slope at the solubility limits measured in the equilibrium cell, indicating that the calorimeter may be a useful device for measurement of solubilities.

Binary V^E Data. The excess volume data for the three binary systems are given in Table VI. The benzene-n-

Figure 7. Gibbs-Helmholtz test for benzene-n-heptane data

heptane data compare favorably with the data by Brown and Ewald *(4)* at **25°C** and by Yaun **(26)** at **60°C.** Temperature has little effect on *VE* for this binary.

Any *GE* data **Mutual Consistency of** *GE* **and** *HE* **Data.** available at more than one temperature were tested for mutual consistency with H^E data by using the Gibbs-Helmholtz equation :

$$
(H^E)_{z_1} = \left[\frac{\partial (G^E/T)}{\partial (1/T)}\right]_{z_1} \tag{9}
$$

This equation relates the slope of the *GE/T* curve, with respect to reciprocal temperature, to the excess enthalpy.

For the acetonitrile-n-heptane system, the only other reported *GE* data are at **20°C (23)** and they scatter too much to permit the test.

For acetonitrile-benzene, the test was performed at $x = 0.5$ using *GE* data at **20°C (23)** and **45°C.** The slope of the line at 45° C was based on the midpoint valve of H^E at 45° C, and was drawn as a straight line because the temperature dependence of *HE* was unknown. Both sets of *GE* data appeared consistent with the H^E data because the line passed very close to the G^E/T point at **20°C.**

Figure **7** shows the Gibbs-Helmholtz test for the benzene-nheptane system. The curve was drawn in both directions from the 45° C point (which had an area ratio of 0.99), and the slope was varied to be compatible with the *HE* curve in Figure **6.** The data at **45°C** are consistent with the data at **80°C (3)** which had the next best area ratio of **0.91.** Data at **60°C** by Renon (16) were insufficient to obtain an area ratio. Data of Brown and Ewald *(4)* at **60°C** had an area ratio of **0.73,** and data by Fu and Lu (9) at **75°C** had an area ratio of **0.87.** Data by Werner and Schuberth at **20°C (83)** also had an area ratio of 0.87.

Miscellaneous Observations. All three binary mixtures form azeotropes at **45°C.**

The excess entropy and excess volume are positive for the benzene-n-heptane and acetonitrile-n-heptane systems.

The excess entropy for acetonitrile-benzene is negative, though at high values of $x₁$ it is small and could even be positive. The excess volume is negative except at high values of x_1

The trend of the ternary *GE* data indicates that the region of the plait point has the highest excess free energy in the ternary system. It also appears to be the point with the highest pressure and thus would be a ternary azeotrope.

NOMENCLATURE

- *B* $=$ second virial coefficient (cc/mol)
- *GE* $=$ excess Gibbs free energy (cal/mol)
- H^E = excess enthalpy (cal/mol)
 P = pressure (atm)
- $P =$ pressure (atm)
 $P' =$ vapor pressure
- $=$ vapor pressure (atm)
	- $=$ gas constant $(1.9872 \text{ cal/mol}^{\circ} K)$
- *R* $=$ temperature $(^{\circ}K)$
- *V* $=$ vapor molar volume (cc/mol)
- V^L = liquid molar volume
 V^E = excess volume (cc/mo
- = excess volume (cc/mol)
- zi $=$ liquid molar composition of component i
- $\frac{y_i}{Z}$ $=$ vapor molar composition of component i
- *2* = compressibility factor

GREEK LETTERS

- = activity coefficient
- $\hat{\phi}_{i,P}$ = fugacity coefficient in a mixture
- $\phi_{i,P_i'}$ = pure component fugacity coefficient

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